

Auction - CNC and Panel Processing Machinery 31/10/2019 12:25 PM GMT

Lot	Title/Description
1	WEEKE BHX500 CNC Machining Centre; Year: 2007 Specifications: Flexible CNC Working Centre with Top and Bottom Processing; CNC Controller Workpiece Positioning; Working Field 2500 x 1000mm; Top and Bottom Heads each with: 3 Axis Router Head; 21 Vertical Boring Spindles; 5 Horizontal Boring (2 x 2in X , 1 in Y); Grooving Unit; PC Power Controller PC 85 with Woodwop Software WEEKE BHX500 CNC Machining Centre; Year: 2007 Specifications: Flexible CNC Working Centre with Top and Bottom Processing; CNC Controller Workpiece Positioning; Working Field 2500 x 1000mm; Top and Bottom Heads each with: 3 Axis Router Head; 21 Vertical Boring Spindles; 5 Horizontal Boring (2 x 2in X , 1 in Y); Grooving Unit; PC Power Controller PC 85 with Woodwop Software
2	BRANDT KDF1430 Ambition Single Sided Edge Bander; Year: 2014; Specifications: complete with ZHR01 Panel Return System (2011); Suitable for Thin Tapes, Thick PVC and Lippings; Premilling; Quick Melt EVA Gluing; End Trim with Tilting Motors; Fine Trimming Unit with PRO NEST Top Tracing; Corner Rounding; Radius Scraping with PRO NEST Top Tracing; Glue Joint Scraping; Buffing. BRANDT KDF1430 Ambition Single Sided Edge Bander; Year: 2014; Specifications: complete with ZHR01 Panel Return System (2011); Suitable for Thin Tapes, Thick PVC and Lippings; Premilling; Quick Melt EVA Gluing; End Trim with Tilting Motors; Fine Trimming Unit with PRO NEST Top Tracing; Corner Rounding; Radius Scraping with PRO NEST Top Tracing; Glue Joint Scraping; Buffing.
3	SCM Pratih 48 H NST CNC Machine Centre; Year: 2008; Specifications: Aluminium Bed 2,690 x 1,240mm. 125mm Panel Passage; 8.5kw 3 Axis Main Spindle with HSK F63. 1 x 250m3/hr Vacuum Pump; 8 Position Tool Changer on Head; 12 Vertical Drilling Spindles; Configured to Take Aggregate in Fixed Position (for horiz two spindle routing agg for lock and hinges inc). PC Control Xylog SCM Pratih 48 H NST CNC Machine Centre; Year: 2008; Specifications: Aluminium Bed 2,690 x 1,240mm. 125mm Panel Passage; 8.5kw 3 Axis Main Spindle with HSK F63. 1 x 250m3/hr Vacuum Pump; 8 Position Tool Changer on Head; 12 Vertical Drilling Spindles; Configured to Take Aggregate in Fixed Position (for horiz two spindle routing agg for lock and hinges inc). PC Control Xylog
4	CASADEI Flexa 47 Edgebander; Year: 2016 Specifications: Edgebander for Thin Tape and 2mm PVC and Lippings to 8mm; Touch Screen Controller; Premilling; EVA Hotmelt Gluing; Two Motor End Trim Unit; Tilttable Trimming Unit; 2 Motor Corner Rounding / Fine Trimming; Radius Scraping; Glue Joint Scraping CASADEI Flexa 47 Edgebander; Year: 2016 Specifications: Edgebander for Thin Tape and 2mm PVC and Lippings to 8mm; Touch Screen Controller; Premilling; EVA Hotmelt Gluing; Two Motor End Trim Unit; Tilttable Trimming Unit; 2 Motor Corner Rounding / Fine Trimming; Radius Scraping; Glue Joint Scraping
5	SCM Olympic K800 Edgebander; Year: 2014 Specifications: Nordson PURBLUE PU Glue Premelter with Slot Nozzle Application; Two Motor End Trim Unit; Tilttable Trimming Unit; Radius Scraping; Free Space for Mounting Further Units; Extended Heavy Duty Panel Support to 1,700mm for Wide Panels; Autose; Feed 12-18m/min SCM Olympic K800 Edgebander; Year: 2014 Specifications: Nordson PURBLUE PU Glue Premelter with Slot Nozzle Application; Two Motor End Trim Unit; Tilttable Trimming Unit; Radius Scraping; Free Space for Mounting Further Units; Extended Heavy Duty Panel Support to 1,700mm for Wide Panels; Autose; Feed 12-18m/min
6	SCM Cyflex 900F CNC Boring and Grooving Centre; Year: 2008 Specifications: Max Panel Length 3,000mm, Min 150mm; Max Panel Width 900mm, Min 70mm; Max Panel Thickness 50mm; 12 Vertical Boring Spindles; 6 Horizontal Boring (2 x 2 in X , 1 x 1 in Y) Grooving Unit X Axis; PC Controller with Xylog SCM Cyflex 900F CNC Boring and Grooving Centre; Year: 2008 Specifications: Max Panel Length 3,000mm, Min 150mm; Max Panel Width 900mm, Min 70mm; Max Panel Thickness 50mm; 12 Vertical Boring Spindles; 6 Horizontal Boring (2 x 2 in X , 1 x 1 in Y) Grooving Unit X Axis; PC Controller with Xylog

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7	BRANDT KDF660 Edgebander; Year: 2004 Specifications: For Thin Tape, 2mm PVC and Strip Lipping to 12mm; PC 16 Controller; Premilling; EVA Hotmelt Gluing with Premelting Unit; Two Motor End Trim Unit with Pneumatic Second Pass Setting; Tilttable Trimming Unit with Pneumatic Positioning; Two Motor Corner Rounding; Radius Scraping; Buffing; Feed 14m/min (11m/min when Corner Rounding) BRANDT KDF660 Edgebander; Year: 2004 Specifications: For Thin Tape, 2mm PVC and Strip Lipping to 12mm; PC 16 Controller; Premilling; EVA Hotmelt Gluing with Premelting Unit; Two Motor End Trim Unit with Pneumatic Second Pass Setting; Tilttable Trimming Unit with Pneumatic Positioning; Two Motor Corner Rounding; Radius Scraping; Buffing; Feed 14m/min (11m/min when Corner Rounding)
8	BIESSE Akron 246 Edgebander; Year: 2007 Specifications: Edgebander for Thin Tape, Thick PVC and Strip Materials up to 8mm; Premilling; EVA Hotmelt Gluing; Tilttable End Trim Saws; Tilttable Trimming Unit; Multifunction Trimming / Corner Rounding; Radius Scraping; Glue Joint Scraping; Buffing BIESSE Akron 246 Edgebander; Year: 2007 Specifications: Edgebander for Thin Tape, Thick PVC and Strip Materials up to 8mm; Premilling; EVA Hotmelt Gluing; Tilttable End Trim Saws; Tilttable Trimming Unit; Multifunction Trimming / Corner Rounding; Radius Scraping; Glue Joint Scraping; Buffing
11	SCM Sandya 20 S RRCS 1350 Wide Belt Sander; Year: 2008 Specifications: Calibration and Sanding Width 1,350mm; HPL Planing Head; Sanding Roller; Combination Roller / Pad Unit; Variable Pass Height; On Off selection of 2nd and 3rd Unit; Infeed and Outfeed Extensions for Long Workpieces; Adjustable Feed Speed 3.5—18m/min; Floating Pressure Shoes 2nd and 3rd Unit; Rubber Feed Belt 60sh; 22kw (30hp) Motor 1st Unit; 22kw (30hp) Motor Units 2 and 3. SCM Sandya 20 S RRCS 1350 Wide Belt Sander; Year: 2008 Specifications: Calibration and Sanding Width 1,350mm; HPL Planing Head; Sanding Roller; Combination Roller / Pad Unit; Variable Pass Height; On Off selection of 2nd and 3rd Unit; Infeed and Outfeed Extensions for Long Workpieces; Adjustable Feed Speed 3.5—18m/min; Floating Pressure Shoes 2nd and 3rd Unit; Rubber Feed Belt 60sh; 22kw (30hp) Motor 1st Unit; 22kw (30hp) Motor Units 2 and 3.
12	SCM Record 132 CNC Router; Year: 2003 Specification: Flat Aluminium Vacuum Table 6,000 x 1200mm; Two Working Fields; Z Axis travel 300mm; 7.5kw Main Spindle HSKF63 with Rapid 12 Position Rear Tool Changer; 2 X 250 m3/hr Vacuum Pump; PC Control with Xylog Software SCM Record 132 CNC Router; Year: 2003 Specification: Flat Aluminium Vacuum Table 6,000 x 1200mm; Two Working Fields; Z Axis travel 300mm; 7.5kw Main Spindle HSKF63 with Rapid 12 Position Rear Tool Changer; 2 X 250 m3/hr Vacuum Pump; PC Control with Xylog Software
13	SCM Record 240 CNC Router; Year: 2001 Specifications: Flat Aluminium Vacuum Table 6,000 x 1,200mm; Two Working Fields; Z Axis Travel 300mm; 11kw Main Spindle HSKF63 with Rapid 12 Position Rear Tool Changer; 2 X 250 m3/hr Vacuum Pump; PC Control with Xylog Software SCM Record 240 CNC Router; Year: 2001 Specifications: Flat Aluminium Vacuum Table 6,000 x 1,200mm; Two Working Fields; Z Axis Travel 300mm; 11kw Main Spindle HSKF63 with Rapid 12 Position Rear Tool Changer; 2 X 250 m3/hr Vacuum Pump; PC Control with Xylog Software
14	GABBIANI Galaxy 115T HS 45/22 CNC Beam Saw; Year: 2002; Specifications: Automatic Rear Loading Lift Table Loaded from the Side 4,500 x 2,200mm; Saw Blade Projection 115mm; Five Air Flotation Tables; 9 Clamps; PC Controller with Wincut Software GABBIANI Galaxy 115T HS 45/22 CNC Beam Saw; Year: 2002; Specifications: Automatic Rear Loading Lift Table Loaded from the Side 4,500 x 2,200mm; Saw Blade Projection 115mm; Five Air Flotation Tables; 9 Clamps; PC Controller with Wincut Software
15	THERMWOOD C53 CNC Router; Specifications: Automatic Panel Loading and Unloading; Roller Hold Down for Processing Multiple Panels Together; 3 Axis Main Spindle and Single Spindle Drilling Head; Table Size 3,050 x 1,500mm THERMWOOD C53 CNC Router; Specifications: Automatic Panel Loading and Unloading; Roller Hold Down for Processing Multiple Panels Together; 3 Axis Main Spindle and Single Spindle Drilling Head; Table Size 3,050 x 1,500mm

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Lot	Title/Description
17	HOMAG Sawtech CHF41/38/38 CNC Beam Saw; Year: 2003 Specifications: Front Loading CNC Beam Panel Saw; Cutting Length / Width 3,800mm; Blade Projection 82mm; 3 Air Flotation Tables; PC Controller HOMAG Sawtech CHF41/38/38 CNC Beam Saw; Year: 2003 Specifications: Front Loading CNC Beam Panel Saw; Cutting Length / Width 3,800mm; Blade Projection 82mm; 3 Air Flotation Tables; PC Controller
18	HOLZMA HPL11/43/22 Optimat; Year: 2004; Specifications: Rear Loading CNC Beam Panel Saw with 125mm Saw Blade projection; Lift Size Suitable for 4300 x 2200mm Sheets. (Known Problem with the Inverter on the Saw Carriage Drive.) HOLZMA HPL11/43/22 Optimat; Year: 2004; Specifications: Rear Loading CNC Beam Panel Saw with 125mm Saw Blade projection; Lift Size Suitable for 4300 x 2200mm Sheets. (Known Problem with the Inverter on the Saw Carriage Drive.)
19	MARTIN T72 Tilting Sliding Table Saw; Year: 1996 Specification: Cutting Length: 3,200mm MARTIN T72 Tilting Sliding Table Saw; Year: 1996 Specification: Cutting Length: 3,200mm
24	VITAP Delta Panel Drilling Machine; Specifications: Multi Spindle Boring Machine with 1 x 21 Spindle Horizontal Boring Head and 2 x 21 Spindle Vertical Boring Heads VITAP Delta Panel Drilling Machine; Specifications: Multi Spindle Boring Machine with 1 x 21 Spindle Horizontal Boring Head and 2 x 21 Spindle Vertical Boring Heads
25	UNIBOHR 2000 Panel Drilling Machine UNIBOHR 2000 Panel Drilling Machine
26	VITAP Throughfeed Dowel Inserter VITAP Throughfeed Dowel Inserter
27	VITAP Throughfeed Drilling Machine; Specifications: 2 x 21 Spindle Horizontal Boring Head and 4 Vertical Boring Heads from Bottom each with Two Split Blocks of 11 Drills per Block and Rotatable through 90 degrees VITAP Throughfeed Drilling Machine; Specifications: 2 x 21 Spindle Horizontal Boring Head and 4 Vertical Boring Heads from Bottom each with Two Split Blocks of 11 Drills per Block and Rotatable through 90 degrees
28	VOORWOOD L110 Foil Transfer Edger VOORWOOD L110 Foil Transfer Edger
29	ROBOPAC Rotoplat 507.1 PDS Stretch Wrapping Packing Station; Year: 2013 ROBOPAC Rotoplat 507.1 PDS Stretch Wrapping Packing Station; Year: 2013
31	FRIULAIR AMD25/AC Air Dryer; Nominal Flor Rate: 2,500l/min FRIULAIR AMD25/AC Air Dryer; Nominal Flor Rate: 2,500l/min
32	GTEC GR100-30 Air Compressor GTEC GR100-30 Air Compressor
33	HYDROVANE Air Compressor HYDROVANE Air Compressor
34	TES 4 Bag Extraction Filter TES 4 Bag Extraction Filter
35	WWC 2 Bag Extraction Filter WWC 2 Bag Extraction Filter
36	Voltage Transformer Voltage Transformer
37	Quantity of Tooling Quantity of Tooling
38	Tooling Tooling
39	HYDROVANE Air Compressor 66 HYDROVANE Air Compressor 66
40	Saw Blade assortment Saw Blade assortment
41	Receiver Tank 1 Receiver Tank 1
42	Receiver Tank 2 Receiver Tank 2
43	Pallet Truck Pallet Truck
44	Pallet Truck; Capacity: 2,500kg Pallet Truck; Capacity: 2,500kg
45	Pallet Truck; Capacity: 2,500kg Pallet Truck; Capacity: 2,500kg
46	Pallet Truck; Capacity: 2,500kg Pallet Truck; Capacity: 2,500kg

Lot	Title/Description
47	Pallet Truck; Capacity: 2,500kg Pallet Truck; Capacity: 2,500kg
48	Wide Fork Pallet Truck Wide Fork Pallet Truck
49	2 Pneumatic Pistol Drills 2 Pneumatic Pistol Drills
50	2 Pneumatic Pistol Drills 2 Pneumatic Pistol Drills
51	ENERGER 550W Jigsaw (240v) ENERGER 550W Jigsaw (240v)
52	MAKITA RPO900 Router (240v) MAKITA RPO900 Router (240v)
53	MAKITA 3612BR Router (240v) MAKITA 3612BR Router (240v)
54	Quantity of Machine Tool Components to include Collets etc Quantity of Machine Tool Components to include Collets etc
55	Quantity of Machine Tooling to include Boring Bits etc Quantity of Machine Tooling to include Boring Bits etc
56	Quantity of Machine/Power Cabling Quantity of Machine/Power Cabling
57	2 Retractable Air Line Reels/Hoses 2 Retractable Air Line Reels/Hoses
58	COOL TECHNOLOGY 11 Bar Compressor COOL TECHNOLOGY 11 Bar Compressor
59	3 Collapsible Feed Rollers 3 Collapsible Feed Rollers